

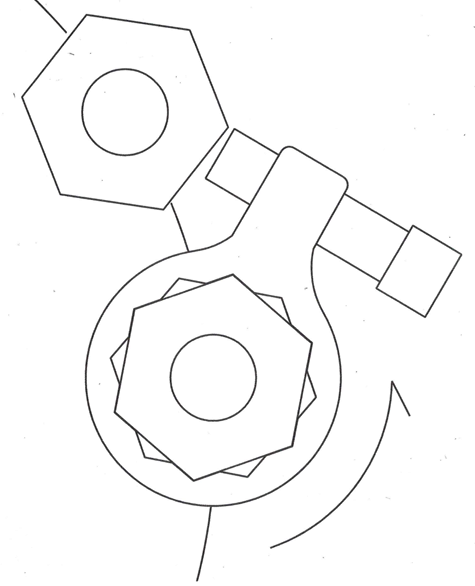
**LOKRITE Procedure: INDIVIDUAL UNIT**

**Tension release bolt will normally be set approximately 1/2" length extension.**

**(This is for all sizes of Lokrite units including Openend and Boxend style)**

**A longer bolt is provided for applications where studs are further apart, and the tension bolt has to be run out to hit reaction point properly.**

**(The tension release bolt should be closely pointed at the center of the corresponding stud) Example below.**

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**Unit will be set in place on nut with the label facing out.**

**Let unit rotate during applied torque until tension release bolt contacts reaction point (Normally nut on counter-clock wise side).**

**After torque is applied use separate wrench (EX: small crescent) to loosen tension release bolt.**

**Take unit off and proceed to next nut.**